



# SOLUTIONS

for District Heating



District heating is a system for distributing heat generated centrally in a heating plant. Water is generally used as a heat transfer medium and reaches consumers via a pipe system. There, the hot water releases heat in radiators or heat exchangers for space or water heating in homes and businesses.

## **HEAT GENERATION**

Heat is generated in different heating plants from natural gas, coal or waste, biomass, or by using geothermal energy, and supplied to the primary network. The heat generation mainly uses large ball valves (DN400 - DN800) and smaller dimensions <DN150. The general requirements on valves installed in heating plants are leakage rate A, a robust valve body with fully welded or bolted design, a reliable sealing system, long service life, easy handling and maintenance, guaranteed function also at fewer operating cycles (no blockage), and stable operating torques. An optional requirement is certified SIL2 double block & bleed functionality with the option of installing mechanical gears and electric or pneumatic actuators for pipe sizes up to DN800.

# PRIMARY NETWORK AND ABOVE-GROUND INSTALLATION

The primary pipe network usually carries hot water at around 120 °C to 180 °C on the supply side. Local differences are possible. The return flow temperatures are usually around 65 °C at a maximum operating pressure of around 23 bar and a test pressure of around 38 bar, which can be even higher in some countries. The main pipes have diameters between DN400 and DN800 and the welding seams are pressure-tested. The pipes are fitted with thermal insulation in the form of mineral wool and bitumen roofing felt for above-ground pipes and aluminum sheet sheathing for underground pipes. The valves are wrapped in insulation blankets made of glass silk fabric and insulating felt.

The primary network also comprises valves, compensators and manholes. Valves are installed in underground inspection chambers to manage the network and to provide safety shutoff possibilities.





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Substations are the connection between the secondary network and the end users. The pressures and temperatures are lower at around 60 °C and a maximum of 10 bar, respectively. In addition, the pipe sizes are smaller (under DN150). The requirements on these valves are a leakage rate A, SIL 2, a robust valve body and reliable sealing system that is insensitive to impurities, a long service life as well as easy handling.

Optional requirements are certified double block & bleed functionality, a low pressure drop, and the possibility to install mechanical gears as well as electric or pneumatic actuators.

# SECONDARY NETWORK

The secondary network supplies customers with heat and runs at temperatures of around 60 °C to 90 °C. Local differences are possible. The maximum operating essure is around 6 to 10 bar. The network mainly consists of pre-insulated composite casing systems with steel service pipe, PU foam as thermal insulation and PF protective casing firmly connected to each other. It is pre-tensioned and buried underground using special bedding sand. Service valves up to max. DN250 are also buried

# UNDERGROUND INSTALLATION

Underground valves installed at regular distances are also used in the primary network. The underground valves must be completely buried and able to withstand any pipeline forces due to thermal expansion. They must function reliably even when there are only very few operating cycles and they are in difficult installation locations. Their drawback is that maintenance is only possible at high cost. The requirements on these valves are a leakage rate A, i.e. no leakage to the atmosphere, a reliable sealing system and a robust, fully welded valve body certified according to EN488:2019. In addition, they must offer a long service life and easy handling, flexibility in term of insulation expansions and service valves. They must be fitted with mechanical gears, including an angular gear for manual operation with a T-handle wrench or slip-on gear. Insulated valves must also be fitted with a leakage detection system and be available for pipe sizes up to DN800.

**EXCHANGE** STATIONS

Heat exchange stations are located within the primary network to reduce the pressure and transfer heat. They serve as the connection points between the primary and the secondary network. Exchange stations commonly use valves of nearly all diameters in different versions. The requirements on these valves are leakage rate A, a reliable sealing system, as well as a long service life and easy handling. An optional requirement is certified SIL2 double block & bleed functionality with maximum flexibility in terms of operation by means of mechanical gears and extensions, as well as electric actuators for pipe sizes up to DN600.

# **END USERS**

The district heating reaches the consumer directly via the underground, insulated pipe system. A pipe connecting the home or business is laid from the main pipe to the end user's building. Buildings connected to the district heating network no longer require fuel-fired heating systems. End users can be private homes, public buildings or commercial or industrial businesses.

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# **VALVES**

# KLINGER BALLOSTAR KHSVI VVS **BALL VALVE**

KHSVI VVS ball valves keep up with tightening requirements and are assured to meet future standards with regard to tensile, compressive and bending stress today. The KLINGER Ballostar KHSVI WS ball valves, certified in accordance with EN 488:2019, are ideally suited for underground installations thanks to their robust, pre-insulated design. The unique sealing system is another feature of the Ballostar KHSVI VVS.

The test and drain valve welded to the ball valve housing allows the pressure to be relieved while the ball valve is closed. The key benefit of this feature is that the Ballostar KHSVI VVS valve can be leak-tested at any time without having to open the pipeline. These ball valves have a fully welded body with two welding ends and are fit for many different applications such as underground district heating trenches and buried pipelines.





#### FIRE SAFETY

The ball valve can be used for fire-safe applications and is certified in accordance with API Standard 607 and EN ISO 10497 by Lloyd's Register and TÜV Austria, respectively.

#### **DOUBLE BLOCK & BLEED**

With the DBB function you only need one KLINGER Ballostar KHI ball valve instead of two separate valves. This alternative solution not only saves time and money, but is especially useful for installations with limited space.

ÖVGW certificate to display the ÖVGW "Gas" quality seal on the ball valves GKHI, GKHSVI and GKHSVI VVS, DN

#### **TA-LUFT (VDI 2440)**

The KLINGER Ballostar KHI valve remains significantly below the prescribed emission limits for keeping the air clean. Certified emissions testing pursuant to VDI 2440 of Ballostar KHI / KHSVI ball valves at temperatures < 250 °C.

#### APPLICATION WITH GASEOUS OXYGEN

The BAM Berlin has granted its approval for the Ballostar KHI ball valve series in application scenarios with gaseous oxygen at operating pressures of up to 16 bar and operating temperatures of up to 60 °C.







#### KLINGER BALLOSTAR BALL VALVE

# KLINGER BALLOSTAR KHA BALL VALVE

# KLINGER PISTON VALVE

## **KVN**

#### **BENEFITS / PROPERTIES**

2-piece body, flanged on both ends. The ball valve housing as it allows for leak testing at any time.

#### **SPECIFICATIONS**

- » Maintenance-free
- » Fire-safe » "TA-Luft"
- » Double block & bleed
- » Oxygen, gas and vacuum version
- » Certified in accordance with EN 488:2019
- » High temperature version up to +260 °C

#### BENEFITS / PROPERTIES

A wide range of types due to the modular design system also comes with a test and drain valve, which enables the characterizes these multi-talented 3-piece ball valves. pressure to be relieved without having to open the pipeline. Three kinds of connections, nine types of sealing elements operating conditions and applications.

#### **SPECIFICATIONS**

- » Fire-safe
- » Improved corrosion protection
- » Antistatic as standard
- » "TA-Luft"
- » Oxygen version
- » Emissions testing ISO 15848

#### **BENEFITS / PROPERTIES**

KLINGER KVN series piston valve with hand wheel for flow media such as steam, water and standard gases. Piston valves can be used as control or shutoff valves. when the ball valve is closed. This is a significant advantage and nine stuffing box designs ensure that KLINGER The piston valve has a unique graphite seat system which Ballostar KHA ball valves are suitable for many different allows its use in contaminated media replacing globe valves, for example. Valve connection with welding ends, threads and flanges.

#### SPECIFICATIONS

- » Fire-safe
- » Oxygen version
- » "TA Luft"
- » Regulation design
- » Emissions testing ISO 15848

Valves are made of stainless steel, carbon-steel and cast iron with pressure class PN16-63 and ANSI class 150/300.



#### KLINGER BALLOSTAR BALL VALVE

# KLINGER MONOBALL KHO BALL VALVE

#### KLINGER MONOBALL **BALL VALVE KHO ISO**

### BENEFITS / PROPERTIES

2-piece body, flanged ball valve optimized for the Monoball KHO valves are fully welded ball valves and have the top priorities during development.

#### **SPECIFICATIONS**

The permanently elastic, maintenance-free sealing system The permanently elastic, maintenance-free sealing system sealing rings. This ensures reliable, bidirectional tightness. sealing rings.

#### **BENEFITS / PROPERTIES**

The Monoball KHO is a fully welded ball valve and has size DN80 to DN125, the Monoball KHO with welding or maintenance-free operation and user-friendliness were TOP flange according ISO5211 for subsequent installation of mechanical gears or actuators.

comprises corrosion-resistant, pre-stressed stainless steel comprises corrosion-resistant, pre-stressed stainless steel Belleville washers as well as graphite-reinforced PTFE Belleville washers as well as graphite-reinforced PTFE

#### **BENEFITS / PROPERTIES**

process industry. Due to the 2-piece body design, the been successfully used in the field of district energy and been successfully used in the fields of district energy and risk of external leakage is reduced, as there is just one industrial technology for more than 30 years. Continuing industrial technology for more than 30 years. sealing area between the body and flanged end. KLINGER this success, we have elevated the Monoball valve series manufactures an entire range of ball valves in EN standard to the next technological level. Durability, functionality, flanged ends is also available with a bare stem, with ISO (short pattern) and in ANSI standard (CL150).

#### **SPECIFICATIONS**

- » Antistatic as standard
- » "TA-Luft"
- » Leakage rate A
- » Oxygen service » Natural gas service
- » Gas distribution systems with up to 16 bar



## **KLINGER BALL VALVE**

**BENEFITS / PROPERTIES** 

» Lightweight and compact

» Easy to install and insulate

» Anti-blowout stem for safety

SPECIFICATIONS

heating, cooling and industrial purposes.

» Fully welded design prevents leakage

» Long service life, maintenance-free

» Multiple-seal design ensures tightness







KHD-

#### BENEFITS / PROPERTIES

Fully welded ball valve, PN25, DN15-DN50, full bore or Fully welded ball valve, PN25, DN15-DN50, full bore or Fully welded ball valve, PN25, DN200-DN1400, full bore or reduced bore with threaded ends. Isolation valve for district reduced bore with welding ends. Isolation valve for district reduced bore with welding ends. Isolation valve for district reduced bore with welding ends. heating, cooling and industrial purposes.

#### SPECIFICATIONS

- » Fully welded design prevents leakage
- » Lightweight and compact
- » Easy to install and insulate
- » Long service life, maintenance-free
- » Anti-blowout stem for safety
- » Multiple-seal design ensures tightness

#### BENEFITS / PROPERTIES

**KLINGER** 

heating, cooling and industrial purposes...

#### SPECIFICATIONS

- » Fully welded design prevents leakage
- » Lightweight and compact
- » Easy to install and insulate
- » Long service life, maintenance-free
- » Anti-blowout stem for safety
- » Multiple-seal design ensures tightness

KHD-**KLINGER BALL VALVE** 



# FW35B KLINGER BUTTERFLY VALVE

# KKD-

#### BENEFITS / PROPERTIES

Fully welded balance valve with dual function.

#### SPECIFICATIONS

- » Dual shut-off and balancing functions
- » Fully welded design prevents leakage
- » Lightweight and compact
- » Easy to install and insulate
- » Long service life, maintenance-free
- » Anti-blowout stem for safety
- » Multiple-seal design ensures tightness

#### BENEFITS / PROPERTIES

Triple-eccentric butterfly valves with flexible metal seal are excellent as shut-off or control valves for the use in district heating, cooling and a wide range of applications. Made of high-quality materials, the butterfly valve follows design features triple offset geometry with state of art U-type flexible metal sealing offering excellent shutoff characteristics and is suitable for a wide range of temperatures.

#### SPECIFICATIONS

Available in welded and flanged end connection with sizes up to DN1400, KKD-FW83 valves are lightweight, easy to install, maintenance-free, and cost-effective. Fully welded construction eliminates leakage and makes it easy to install and insulate.



#### **KLINGER AB COCK**

# MABI KLINGER FLOW INDICATOR



#### **KLINGER STRAINER**



## **BENEFITS / PROPERTIES**

made of GTS 35, cock plug of stainless steel.

90-degree operation ensures immediate opening and SPECIFICATIONS closing procedure. Hand operation enables throttling, thus » Material: Built in WCB or CF8M use in blow-down pipes possible. Simple design ensures » Max. pressure: 50 bar high operating safety and long-term durability. No jamming » Max. temperature: -273 °C / 300 °C caused by corrosion.

can be retightened. Steel or stainless steel body, handle every chemical, petrochemical and steam plants, where removing the plug at the end of the filter. process evolution is to be constantly checked in a

- » Connections: Flanged, bolted BSP and NPT, or SW and BW
- » Compliance with PED and ATEX Certificate

Intergal flange cast-steel flow indicators with KFD strainer effectively removes solid particles from fluids AB cocks are robust shutoff cocks with a simple design KLINGER original borosilicate glass. The materials and protects downstream equipment such as pumps from specifically for measurement technology. Due to their used as well as refined production and product contamination. For district energy, strainer removes foreign reliability and economic efficiency, they are used by the certification make these indicators the most reliable, particles like welding beads, sand, swarf etc. carried along millions. The MABI series is a pressure gauge stop cock top-quality products. A very simple element that by heating / cooling medium. The filter can be accessed as a cylinder cock, sealed by an elastic packing sleeve that thanks to KLINGER has become strategic for easily for cleaning or replacement by loosening and

- » Available in carbon-steel and stainless steel
- » DN15-600 (1/2"-24") as standard
- » Larger sizes may be available on request
- » Pressure rating: PN16/25/40, Class 150/300/600
- » Max. temperature up to 425 °C with SS304+graphite gasket
- » Various mesh sizes available



# PRE-INSULATED SOLUTIONS

# KLINGER MONOBALL KHO-KMR **INSULATED BALL VALVE**

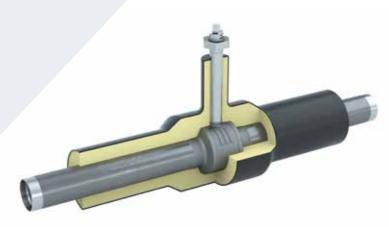
#### **BENEFITS / PROPERTIES**

Fully welded ball valve model KHO-KMR, PN25 with fully welded stem extension with HDPE insulation jacket\*. Certified and tested according to EN488:2019 and EHP003. Operation via square.

Different pipe sizes can be operated with the same T-handle wrench.

#### **SPECIFICATIONS**

- » DN25 to DN250, PN25, body 1.0619
- » Temperature range: -10 °C to +200 °C
- » Body extension made of P235GH, welding seams
- » HDPE insulation jacket, insulation "row 2" incl. integrated alarm system\*
- » AUMA gear with attached angle gear "GK" with square end VK27/32
- » Solid stem made of stainless steel



## WHAT'S THE DIFFERENCE?

| Dimension / DN | 15              | 125 | 150              | 125 | 1000   |  |
|----------------|-----------------|-----|------------------|-----|--------|--|
| Ballostar KHI  |                 |     | Trunnion mounted |     | ounted | Chrome-hardened ball special flex sealing element all welds "welded through" |
| Monoball KHO   | Floating ball   |     |                  |     |        | Stainless steel ball   |
| IVIONODAII KHO | Full or reduced |     |                  |     |        | spring loaded sealing element<br>all welds "welded through"                  |

\*visualized for showing purposes



#### KLINGER BALLOSTAR KHSVI VVS INSULATED

#### BENEFITS / PROPERTIES

fully welded stem extension with HDPE insulation jacket\*. with angle gear, operated via square end.

Different pipe sizes can be operated with the same T-handle

#### SPECIFICATIONS

- » DN150 to DN800, PN25, body 1,0619
- » Temperature range: -10 °C to +200 °C

KLINGER MONOBALL

DN25 - DN125

bore PN40.

SPECIFICATIONS

» Maintenance-free

FW 401 - Part 5

stainless steel

sealing rings.

» Multi-layer, durable operating stem seal

stainless steel sinuous springs

» Supports pressurization on both sides

» Certified according to EN 488:2019 and EHP003

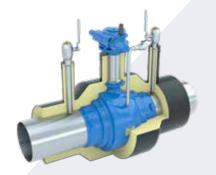
» Meets the requirements of the AGFW worksheet

» Long heat-insulating shaft, switch shaft made of

» High degree of resilience against pipework forces

» Elastically pre-stressed sealing elements with

- » Body extension made of P235GH, welding seams x-ray-tested. HDPE insulation jacket, insulation "row 2" incl. integrated alarm system\*
- » AUMA gear with attached angle gear "GK" with square end VK27/32



#### KLINGER BALLOSTAR KHSVI VVS WITH DRAIN AND VENT

#### BENEFITS / PROPERTIES

Fully welded ball valve model KHSVI-VVS, PN25 with Fully welded ball valve model KHSVI-VVS, PN25 with fully Fully welded ball valve model KHSVI-VVS, PN25 with Fully welded ball valve model KHSVI-VVS, PN25 with fully Fully welded ball valve model KHSVI-VVS, PN25 with Fully welded ball valve model KHSVI-VVS, PN25 with fully Fully Fully welded ball valve model KHSVI-VVS, PN25 with fully Fully Fully Fully welded ball valve model KHSVI-VVS, PN25 with fully Ful welded stem extension, drain/test cock, HDPE insulation HDPE insulation jacket\* and 2 service valves. Certified and Certified and tested according to EN488:2019 and jacket\* and 2 service valves. Equipped with top-mounted tested according to EN488:2019 and EHP003. Equipped EHP003. Equipped with top-mounted mechanical gear mechanical gear with angle gear, operated via square with side-mounted mechanical gear and adjustable gear end. Certified and tested according to EN488:2019 and extension. Different pipe sizes can be operated with the

> Different pipe sizes can be operated with the same T-handle wrench. The drain/test cock enables draining the cavity and checking of the upstream seat.

#### **SPECIFICATIONS**

- » DN150 to DN800, PN25, body 1.0619.
- » Temperature range: -10 °C to +200 °C
- » Body extension made of P235GH, welding seams x-ray-tested. HDPE insulation jacket, insulation "row 2" incl. integrated alarm system\*. AUMA gear with attached angle gear "GK" with square end VK27/32
- » 1 vertical drain/test cock model KHO in stainless steel
- » 2 drain/vent valves model KHO in stainless stee



KLINGER BALLOSTAR KHSVI

same T-handle wrench. The adjustable gear extension can be shortened on site to the required length.

#### **SPECIFICATIONS**

- » DN150 to DN600, PN25, body 1.0619. Temperature range: -10 °C to +200 °C
- » Body extension made of P235GH, welding seams x-ray-tested. HDPE insulation jacket, insulation "row 2" incl. integrated alarm system\*
- » Mechanical ROTORK gear and 2,000 mm gear extension with square end VK27/32
- » 2 drain/vent valves model KHO in stainless steel



## KLINGER MONOBALL DN150 - DN250

#### **BENEFITS / PROPERTIES**

For use in buried hot-water networks, KLINGER Monoball For use in buried hot-water networks and the buried hot-water netwo welding end extensions on both sides of the valve for an welding end extensions on both sides of the valve for an application. overall length of 1,500 mm and an extended operating shaft overall length of 2,000 mm and an extended operating shaft prepared for installing different HDPE insulation jackets. prepared for applying of different HDPE insulation jackets. Available from pipe size DN25 to 125 in full and reduced Available from pipe size DN150 to 250 in full bore PN25. » Various stem extension lengths available

#### **SPECIFICATIONS**

- » Maintenance-free
- » Multi-layer, durable operating stem seal
- » Certified according to EN 488:2019 and EHP003
- » Meets the requirements of the AGFW worksheet FW 401 - Part 5
- » Elastically pre-stressed sealing elements with stainless steel sinuous springs
- » Long heat-insulating shaft, switch shaft made of stainless steel
- » High degree of resilience against pipework forces
- » Supports pressurization on both sides

The permanently elastic, maintenance-free sealing system The permanently elastic maintenance-free sealing system. comprises corrosion-resistant, pre-stressed stainless steel comprises corrosion-resistant, pre-stressed stainless steel Belleville washers as well as graphite-reinforced PTFE Belleville washers as well as graphite-reinforced PTFE sealing rings.



## **KLINGER DIE ERSTE**

# **FWU31**

KHO ball valves can also be provided with elongated KHO ball valves can also be provided with elongated the base model, but has a long stem for underground

- also customizable
- » Insulation valve for district heating, cooling and industrial purposes
- » Fully welded design prevents leakage » Lightweight and compact
- » Easy to install and insulate
- » Long service life, maintenance-free
- » Anti-blowout stem for safety
- » Multiple-seal design ensures tightness

# PRE-INSULATED EQUIPMENT

# KLINGER MONOBALL KHO PRE-INSULATED **BALL VALVES EQUIPMENT**

Nowhere else is construction and quality as important as for buried fittings because of the strong forces involved due to restricted expansion. Replacement would be very expensive. That is why KLINGER offers pre-insulated equipment for the most challenging conditions in the district heating sector.

In addition to the ball valve models KHSVI-WS and KHO-U for underground installation, a wide range of additional equipment is available. These accessories include stem extensions for the KHO-U ball valve model in various designs and lengths that can be retrofitted to the valve and adapted to the required length. Also available are KHO branching valves for termination of a construction section that will be continued at a later time or KHO hot tapping valves for expanding the pipeline network in ongoing operation under temperature and pressure. Stainless steel KHO drain and vent valves with multiple connection types fitted with a welded-on carbon steel pipe are a perfect solution for different applications where pipelines or valve systems have to be purged. The mobile KLINGER change gear with various adapters enables quick and easy operation of several valves with one gearbox.



KLINGER MONOBALL KHO STEM EXTENSION SMALL DN 25-65

#### **BENEFITS / PROPERTIES**

with a T-handle wrench.

2 m and is equipped with a round plastic pipe



KLINGER MONOBALL KHO STEM EXTENSION MEDIUM DN 80-125

### **BENEFITS / PROPERTIES**

adaptation of the already insulated and installed valves adaptation of the already insulated and installed valves adaptation of the already insulated and installed valves to the actual depth by means of simple reduction at the to the actual depth by means of simple reduction at the construction site. The underground extensions, which construction site. The underground extensions, which construction site. The underground extensions, which can be reduced in length, are available in the following can be reduced in length, are available in three different can be reduced in length, are available in three different lengths; 1 m, 1.5 m and 2 m, in three different versions, versions, Depending on the nominal width, they can be versions. Depending on the nominal width, they can be Depending on the nominal width, they can be operated operated with a mobile and practical mounted gearbox, operated either with a T-handle wrench or with a mobile

The medium version of the operating stem extension is The small version of the operating stem extension is used used for DN80-125. It is available in the lengths 1 m, 1.5 m The large version of the operating stem extension is used for DN25-65. It is available in the lengths 1 m, 1.5 m and 2 m and 2 m and is equipped with a square galvanized pipe. for DN150-250. The available lengths for DN150-200 are



KLINGER MONOBALL KHO STEM EXTENSION LARGE DN 150-250

### **BENEFITS / PROPERTIES**

KLINGER offers extension adapters, which enable the KLINGER offers extension adapters, which enable the KLINGER offers extension adapters, which enable the and practical, mounted gearbox

1 m, 1.5 m and 2 m. For DN250 it is only available in the lengths 1 m and 1.5 m. It is equipped with a square galvanized pipe.



### KLINGER MONOBALL KHO **BRANCHING VALVE**

#### **BENEFITS / PROPERTIES**

The Monoball KHO branching valve is used to terminate a construction section that will be continued at a later abrasive media such as district heat. Used for expanding valve is a fully welded, maintenance-free and durable time. Welded-in as an end piece, the existing pipe can the pipeline network in ongoing operation under Monoball KHO ball valve made of rust- and acid-proof be continued at any time without the pipeline having to temperature and pressure. This allows new customers stainless steel. The ball valve is fitted with a welded-on be drained and taken out of service. Branching ball valves to be connected to the existing pipeline network at full carbon steel pipe at the factory by default. Alternatively,

#### SPECIFICATIONS

Valve requires no servicing and is easy to install, resulting SPECIFICATIONS in a long service life with low operating cost. Easy to Valve requires no servicing and is easy to install, resulting standard. If desired, the valve can additionally be fitted

- » DN20 to DN100 and DN25R20 to DN125R100
- » Fully welded ball valve with full or reduced bore
- » Welding ends in accordance with AGFW worksheet FW 401 - Part 5
- » Housing design in accordance with EN488
- » Spring-loaded sealing element
- » Length according to manufacturer standard

#### KLINGER MONOBALL KHO **HOT TAPPING VALVE**

#### **BENEFITS / PROPERTIES**

are welded into the network in the closed position like a operating pressure and temperature. There is no need to multiple connection types such as a threaded sleeve, empty, fill and vent the existing pipe network: This means bolted end, welding end or flange can be selected. significant time and cost savings.

insulate thanks to long, circular housing. The design of in a long service life with low operating cost. Easy to the valve body does not use any heavy and unreliable insulate thanks to long, circular stem housing. The design cast components. Easy to retrofit actuating equipment. of the valve body does not use any heavy and unreliable Triple sealing on the uncoated ball valve body, comprising

- » Tapping system Hütz+Baumgarten
- » Fully welded ball valve with full bore
- » Welding ends according to manufacturer standard » Housing design in accordance with EN488
- » Spring-loaded sealing element
- » Can also be used as a shut-off valve after hot
- » Hot tapping operation is safe, simple and easy



#### KLINGER MONOBALL KHO **DRAIN & VENT VALVE**

#### **BENEFITS / PROPERTIES**

The Monoball KHO hot tapping valve is suitable for non-

#### **SPECIFICATIONS**

Valve is pre-insulated in accordance with series 1 as with a leak detection cable and/or a special cable outlet.

cast components. Easy to retrofit actuating equipment. a heat-shrinking end cap, a special bitumen casting compound and a pivot bolt clamp made from rust- and acid-proof stainless steel, guarantees safe and long-term protection against moisture penetration.

- » DN25R20
- » DN50R40
- » DN80



## KLINGER **CHANGE GEAR**

### **BENEFITS / PROPERTIES**

Relatively light and compact planetary gear for attaching and operating DN100 to DN300. Thanks to the large gear ratio of up to 46:1, switching even the largest nominal widths is easy. The gear boxes are delivered complete with gear ratchet in a handy little leather case.



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# **ACTUATED SOLUTIONS**

# **BALL VALVE** WITH ELECTRIC ACTUATOR

#### **SELECTION**

In the district energy industry, ball valves are normally controlled with electric actuators because of the availability of power. Ball valves are the most common type of valves for handling steam or district heating water. The low pressure drop and high Kv value of full-bore ball valves offers big advantages in operation and in terms of total cost of ownership.

#### **SPECIFICATIONS**

Usually the smaller pipe sizes (DN15 to DN125) can be equipped with V-port balls with different ports (10°, 30°, 60° and slotted port) that produce different flow characteristics. Pipe sizes larger than DN125 can use orifice plates with a defined port for control applications.

All versions of the control ball valves can be combined with electric control actuators or pneumatic actuators with positioners to control the flow.







## **GEARBOX**\*

#### **BENEFITS / PROPERTIES**

One of the simplest ways to operate a valve is by using Electric actuators come in quarter-turn or multiple-turn requirement for larger pipe sizes in particular where the combination with gear units. valves can no longer be operated with a hand lever or

offers a high level of corrosion protection thanks to powder actuators from different suppliers. coating. The selection of the gear depends on the operating torque of the valve used and the differential pressure.

### **ELECTRIC ACTUATORS\***

#### **BENEFITS / PROPERTIES**

mechanical worm gears operated by a hand wheel. Choice models. They are slower than pneumatic actuators. Their of standard, high-temperature, low-temperature and ATEX biggest advantage over pneumatic actuators is their versions. With the appropriate design, retrofitting of electric power. Bigger valves need strong forces to operate and actuators is possible. Mechanical gears can be a minimum these forces can be generated by electric actuators in

#### SPECIFICATIONS

Most actuators use electric power. Since there are different standards for electric power in different countries, the Mechanical worm gears are available in a large torque standard has to be known before selecting the actuator range. Some gear manufacturers provide a minimum for the valve. Products are available for ATEX areas and ingress protection rating of IP68. In addition, the housing the most known data transfer protocols are supported by

\* Image: copyrights AUMA Riester GmbH & Co. KG



#### KHA WITH ELECTRIC **ACTUATOR**

#### BENEFITS / PROPERTIES

Electric actuators can be used for the automation of the For flow control and regulating applications, the ball valve KLINGER Ballostar KHA ball valve. The exact determination model KHA is available with different V-port balls. This V-cut of the torque saves investment and follow-up costs. The gives this V-port ball valve its name. The size of the V-port actuator should therefore not be selected in accordance regulates the flow rate - from full bore to segmented 10°, with the maximum possible options in mind, but rather 30° and 60° as well as slotted. according to actual needs. In this context the necessary pressure differential determines the torque of the required actuator.

#### SPECIFICATIONS

Most actuators use electric power. Since there are different » Easily combinable with pneumatic and electric standards for electric power in different countries, the control actuators standard has to be known before selecting the actuator » V-port ball versions are available with 10°, 30° for the valve. Products are available for ATEX areas and and 60° angles as well as slotted the most known data transfer protocols are supported by » The V-port balls with different notches are available actuators from different suppliers.



## V-PORT BALL

#### **BENEFITS / PROPERTIES**

#### **SPECIFICATIONS**

- » Different characteristic curves due to different hall notches
- » Applicable for clear media without solids

- for the entire size range of the ball valve model KHA
- » Soft sealing up to 230 °C with KFC sealing rings in normal operation » To maintain the leakage rate A, the valve may only



# **GASKETS**

## **KLINGER TOPCHEM 2000**

#### **BENEFITS / PROPERTIES**

- » The perfect universal gasket for heavy-duty applications
- » Manage high temperatures up to 260 °C in combination with high pressure
- » The only PTFE gasket with API 6FA fire-safe certificate
- » Excellent for all types of aggressive media
- » FDA certificate of conformity for food & pharma
- » Retained tension force = retorquing not required
- » No aging
- » No cold flow
- » Extreme gas tightness

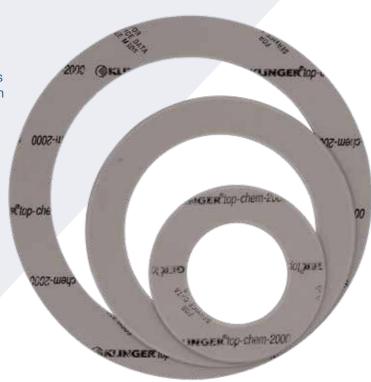
#### **SPECIFICATIONS**

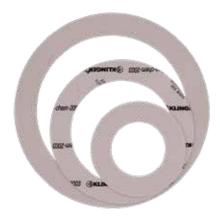
Modified PTFE filled with silicon carbide.

**Dimensions of standard sheet:** 1,500 x 1,500 mm **Thickness:** 1.0 mm, 1.5 mm, 2.0 mm, 3.0 mm **Tolerances:** Thickness ± 10%, length ± 50 mm,

width  $\pm$  50 mm

Can be supplied as ring seal gaskets in DIN, ANSI and user-defined dimensions.





#### **KLINGER TOPCHEM 2003**

#### **BENEFITS / PROPERTIES**

- » Suitable for low temperatures and large sealing surfaces
- » Excellent for all types of aggressive media
- » FDA certificate of conformity for food & pharma
- » Retained tension force = retorquing not required » No aging
- » Excellent adaption to poor flange surfaces
- » High gas tightness at low torque

#### SPECIFICATIONS

Modified PTFE filled with hollow glass microspheres. Dimensions of standard sheet: 1,500 x 1,500 mm. Thickness: 1.0 mm, 1.5 mm, 2.0 mm, 3.0 mm, Tolerances: Thickness ± 10%, length ± 50 mm, width ± 50 mm. Can be supplied as ring seal gaskets in DIN, ANSI, and user-defined dimensions.



## **KLINGER QUANTUM**

#### **BENEFITS / PROPERTIES**

material in the world that exclusively uses HNBR as » Excellent price/performance ratio the binder. Together with a unique production process » Very good resistance to refrigerants developed for this purpose, this material can be used at » Does not stick to the flange higher temperatures and with a much broader range of media than other fiber-reinforced gasket materials available on the market.

## BENEFITS / PROPERTIES

- » Handles high temperatures without embrittlement
- » Increased service life





#### KLINGERSIL C-4400

#### **BENEFITS / PROPERTIES**

- KLINGER Quantum is the first fiber-reinforced gasket "
  » Universal gasket for general use up to 150 °C

#### SPECIFICATIONS

#### Aramid fibers bonded with NBR.

Dimensions of standard sheet: 1,500 x 2,000 mm Thickness: 0.5 mm, 1.0 mm, 1.5 mm, 2.0 mm, 3.0 mm. Tolerances: Thickness ± 10%, length ± 50 mm, width ± 50 mm. Can also be supplied as ring seal gaskets in DIN. ANSI, and user-defined dimensions.



#### **KLINGER PSM-AS**

#### **BENEFITS / PROPERTIES**

- » Handles 450 °C in continuous operation in combination with high pressure
- » Suitable for worn flange surfaces
- » Excellent in steam applications
- » Does not stick to the flange
- » Contains no adhesive
- » Perforated steel insert very resistant to exhaust gases
- » Also available as TA-Luft-approved in type TSM

#### **SPECIFICATIONS**

Graphite with perforated steel insert, AS non-stick surface. Purity: 98%, alt. 99.82%. Density according to customer specification. Dimensions of standard sheet: 1,000 x 1,000 mm. Thickness: 0.6 mm, 0.8 mm, 1.0 mm, 1.5 mm, 2.0 mm, 3.0 mm. Tolerances: Thickness ± 5%, length ± 5 mm, width ± 5 mm. Can be supplied as ring seal gaskets in DIN, ANSI, and user-defined dimensions.



#### KLINGER GRAPHITE **LAMINATE MLX**

#### **BENEFITS / PROPERTIES**

- » Multi-layer structure
- » Integrated non-stick properties
- » High temperature resistance
- » Handles high compressive stresses
- » Suitable for high internal pressures » Excellent blow-out resistance

#### **SPECIFICATIONS**

Expanded graphite with 0.05 mm thick smooth stainless steel foils

Dimensions of standard sheet: 1,500 x 1,500 mm. Thickness: 1.0 mm, 2.0 mm, 3.0 mm, Tolerances: Thickness: ±5%, length: ±5 mm, width: ±5 mm



## **KLINGER MILAM PSS**

#### **BENEFITS / PROPERTIES**

- » High-temperature materials up to 900 °C in continuous operation
- » Suitable for applications such as exhaust pipes, turbines, turbochargers and fuel lines
- » Unparalleled resistance to dry heat
- » NOTE! Not a high-pressure gasket, max. 5 bar

#### **SPECIFICATIONS**

Mica with stainless steel insert, AS self-releasing surfaces. Dimensions of standard sheet: 1,200 x 1,000 mm. Thickness: 1.0 mm, 2.0 mm, 3.0 mm. Tolerances: 1.0 mm. Thickness ±5%, 2.0 mm thickness ±10%, 3.0 mm. Thickness ±10%, length: ±5%, width: ±5%. Can also be supplied as ring seal gaskets in DIN, ANSI, and user-defined dimensions.



#### KLINGER MAXIFLEX

#### **BENEFITS / PROPERTIES**

- » Highly suitable for and common in refinery applications
- » Handles 550 °C in continuous operation
- » Suitable for applications with pressures up to 160 bar
- » Handles large pressure fluctuations
- » Multiple filling materials and metals to choose from, standard material is graphite

#### **SPECIFICATIONS**

Spiral wound gasket with filling materials graphite (550 °C), PTFE (260 °C), Nonas (350 °C), mica (1,000 °C) or mica & graphite (900 °C). The standard design features the inner ring and winding in 316L stainless steel/graphite and the outer ring in carbon steel. Dimensions: Can be supplied as ring seal gaskets in DIN, ANSI, and userdefined dimensions.



#### KLINGERSIL C-4430

#### **BENEFITS / PROPERTIES**

- » Universal gasket for general use up to 250 °C » Very good pressure stability
- » Highly suitable for steam and hot water
- » Does not stick to the flange

#### SPECIFICATIONS

Synthetic material and fiberglass bonded with NBR, 3xA self-releasing surfaces.

Dimensions of standard sheet: 1,500 x 2,000 mm Thickness: 0.5 mm, 1.0 mm, 1.5 mm, 2.0 mm, 3.0 mm Tolerances: Thickness  $\pm$  10%, length  $\pm$  50 mm, width  $\pm$  » Highly suitable for plastic and fiberglass flanges 50 mm. Can also be supplied as ring seal gaskets in DIN. ANSI, and user-defined dimensions.



## KLINGER KGS GII

#### **BENEFITS / PROPERTIES**

- » Suitable for temperatures up to 200 °C (valid for FKM)
- » Excellent for applications with flanges that have low surface pressure, poor and non-parallel flange surfaces
- » Suitable for water, gases, waste water, chemicals, etc.
- » Common application areas are, e.g. sewage treatment plants, waterworks, biogas plants and chemicals industry
- » Stable gaskets facilitate installation in vertical flanges
- or systems operating under negative pressure.
- » Available in designs with approval for gas (DIN-DVGW) and drinking water (KTW)

#### **SPECIFICATIONS**

Elastomer with steel core. Available elastomers: NR, NBR, EPDM, CSM, FKM, Available in DIN dimensions DN15 to DN2000 and pressure classes PN6 to PN40.

# **EXPANSION JOINTS**

# **CENTRAL HEATING SYSTEM TYPE EXPANSION JOINT**

These types of expansion joints are excellent for large displacements inside buildings. They have an outer cover for protection against external damage to the bellows, and for aesthetic reasons. In addition, they have an inner sleeve for a smooth internal medium flow.

Standard material for bellows is 316/316L and balancer material is carbon-steel painted white. Also available in all stainless steel. They come with threaded connections up to DN65 and socket welding connections larger than DN65.

Can be axially pre-set for movements. Inner sleeve minimizes pressure loss and "whistling" due to flow. Installation is easy and quick. Typically one unit is sufficient for a building 30 meters tall, about the height of a ten-story residential building.





- » Size: DN 25-1000 (please check with us for other sizes)
- » Design pressure: up to 16 barG
- » Design temperature: up to 400 °C » Bellows material: AISI 304, 316, 321
- » Balancer material: carbon-steel.
- stainless steel custom
- » Quick connection

#### **APPLICATIONS**

- » Central heating systems of buildings
- » Water pipe systems of large complexes such as shopping centers, hospitals, airports
- » Heating and ventilation systems (HVAC)
- » Geothermal applications



**KB TYPE** 

**BENEFITS / PROPERTIES** 

liners, covers, hinges or gimbals.

» Design pressure: up to 16 barG

» Design temperature: up to 400 °C

» Size: DN 25-1000 (please check with us

» Bellows material: AISI 304, 316, 321 or nickel alloys

SPECIFICATIONS

for other sizes)

## SF TYPE (FIXED FLANGE)

#### **BENEFITS / PROPERTIES**

stainless steel pipe connections. While able to compensate carbon-steel or stainless steel flanges (EN, ASME or as or stainless steel flanges (EN, ASME or as required). While movements in any direction, this model is mainly used for required). While able to compensate movements in any able to compensate movements in any direction, this type axial movements. If a great magnitude of lateral movement direction, this type is mainly used for axial movements. If a is mainly used for axial movements. If a is required, a universal type may be more suitable. This great magnitude of lateral movement is required, a universal required, a universal type may be more suitable. Available type of expansion joint can be fitted with limit/tie rods, type may be more suitable. This type of expansion joint can for exhaust gas, liquid media and steam. Bellows are be fitted with limit/tie rods, liners, covers, hinges or gimbals. calculated in line with the latest EJMA standards.

- » Size: DN 25-1000 (please check with us for other sizes)
- » Design pressure: up to 16 barG
- » Design temperature: up to 400 °C
- » Bellows material: AISI 304, 316, 321 or nickel alloys » Bellows material: AISI 304, 316, 321 or nickel alloys
- » Flange material: carbon-steel, stainless steel, custom » Flange material: carbon-steel, stainless steel, custom
- » Quick connection



## DF TYPE (FLOATING FLANGE)

#### **BENEFITS / PROPERTIES**

Welded expansion joints come with carbon-steel or Fixed flange expansion joints come with fixed welded Floating flange expansion joints come with carbon-steel

#### **SPECIFICATIONS**

- » Size: DN 25-1000 (please check with us for other sizes)
- » Design pressure: up to 16 barG
- » Design temperature: up to 400 °C

- » Quick connection



These types of expansion joints find safe application in many industries.

# INSTRUMENTATION

## KLINGER LEVEL GAUGES

#### **BENEFITS / PROPERTIES**

Can be used with water, liquids, liquefied gases and steam.

#### **SPECIFICATIONS**

- » Good light/dark contrast gives a clear reading
- » Can be supplied with both left- and right-hand control
- » Displays can be rotated by 360 degrees
- » Pressure class: indicates pressures up to 250 bar
- » Design temperature: up to 400 °C

#### MAIN ADVANTAGES

- » Direct view of the fluid level
- » Suitable for steam applications
- » No electronic signal, no fault
- » Cheaper solution to check the fluid level
- » Easy maintenance
- » Very long life in service



## KLINGER TRANSPARENT **LEVEL GAUGE**

#### **BENEFITS / PROPERTIES**

In this kind of level gauge, the medium is contained within two glasses whose surfaces are both smooth. The medium level can be easily observed looking through the

#### **SPECIFICATIONS**

- » Built in carbon-steel, stainless steel and special materials on request
- » Suitable for steam and process applications
- » Design Temperature up to 400 °C
- » Pressure up to 250 bar
- » In order to improve visibility an illuminator can be mounted



#### KLINGER REFLEX **LEVEL GAUGE**

#### BENEFITS / PROPERTIES

Reflex level gauges allow the medium to be viewed through a reflex glass: the side of the glass which is exposed to the medium has a prismatic surface, while the other side is smooth. The medium level inside the level gauge is indicated as the result of the light refraction

#### **SPECIFICATIONS**

- » Built in carbon-steel, stainless steel and special materials on request
- » Suitable for steam and process applications
- » Design temperature up to 400 °C
- » Pressure up to 400 bar



## KLINGER BICOLOR GAUGE

#### **BENEFITS / PROPERTIES**

Bicolor level gauges are a variation of transparent level high pressures. These gauges feature two flat transparent glasses which, together with the gauge body, form the chamber containing the medium.

#### SPECIFICATIONS

- » Manufactured from carbon-steel
- » High-pressure steam applications only
- » Design temperature up to 356 °C » Pressure up to 225 bar

## PRESSURE GAUGE

#### BENEFITS / PROPERTIES

Pressure gauges for monitoring all types of pressure in An energy-autarkic "Industry 4.0 LPWA Smart Monitoring gauges and are mainly used to measure steam at very industrial applications. Delivered from stock with glycerin

#### **SPECIFICATIONS**

- » Dimensions Ø 63 mm, Ø 100 mm or Ø 160 mm 1.4301 (AISI 304)
- » Wetted parts: Brass or stainless steel (AISI 316) » Ranges: -1 bar - 1,600 bar according to EN 837-1
- » Connection: Threads on bottom or back

#### KLINGER SMART MONITOR

#### BENEFITS / PROPERTIES

System" with contemporary features enabled by "TEG Energy Harvesting". Its benefits are the clear identification of faults challenging to replicate, a decrease in maintenance cost, expanded repair alternatives, overall improved resource efficiency, and data acquisition for future device optimizations

#### SPECIFICATIONS

Uses the heat radiation and the flow energy harvested by a micro water turbine to wirelessly transmit telemetry data including temperature, pressure and flow rate to a server based on NB-IoT/LwM2M protocols. Data transfer via mobile phone app optionally available.



#### KLINGER MAGNETIC LEVEL GAUGE

#### BENEFITS / PROPERTIES

The KLINGER magnetic level gauges are particularly suitable for services where there are toxic or dangerous liquids or gases and when the following is required: immediate and safe response to level changes, perfect » Covers the entire reading range of the magnetic visibility, continuous indication of fluid level, local or remote

### **SPECIFICATIONS**

- » Manufactured from stainless steel, or special materials by request
- » Suitable for steam and process applications
- » Design temperature up to 400 °C » Pressure up to 312 bar
- » Suitable for toxic and dangerous fluids
- » Alarm switching facilities
- » Very high length feasible



### KLINGER **MAGNETIC TRANSMITTER**

#### BENEFITS / PROPERTIES

Suitable with all KLINGER magnetic level gauges.

#### SPECIFICATIONS

- indicator
- » 4-20 mA transmitter signal
- » Voltage: 8-30 V
- » Body in stainless steel
- » Junction box in aluminum
- » Pitch (resolution): 10 mm
- » ATEX certification
- » Fluid temperature range: -20 -170 °C » Ambient temperature range: 10 - 85 °C
- » Ingress protection rating: IP66



# **KLINGER**

## **MAGNETIC SWITCH**

## **BENEFITS / PROPERTIES**

Suitable with all KLINGER magnetic level gauges.

## **SPECIFICATIONS**

- » KMS Type: reed magnetic switch with enclosure in stainless steel, cable gland and triple core cable exit.
- » KMSJB type: reed magnetic switch with enclosure in
- stainless steel and junction box with threaded entry
- » KMSJB EXD type: Reed magnetic with model KMS inserted in explosion-proof box with Ex d certificate with threaded entry.
- » Switching capacity: max. 230 V AC/DC -60 W/VA - 1A
- » Fluid temperature range: -50/250 °C
- » Ambient temperature range: -50/120 °C
- » Ingress protection rating: IP67





| PROCESS STEP             | APPLICATIONS                                  | VALVES  | PRE-INSULATED SOLUTIONS   |
|--------------------------|---|---|---|
| ₩ /                      | Isolation of boilers                          |   |   |
|                          | Isolation of pumps                            |   |   |
|                          | Heating/cooling supply lines                  |   |   |
|                          | Drain/vent applications                       | Ball valves   |   |
|                          | Heat generation                               | Ballostar KHI/KHSVI/KHSVI-VVS Ballostar KHA Ballostar KHA-DBB |   |
|                          | Boilers                                       | Monoball KHO Ballostar KHE                                    |   |
| Heat generation          | Pumps   | KHD-FW31<br>KHD-FW35  |   |
|                          | Bypass applications                           | KHD-FW35B/FWS31/FWS35 Piston valves                           |   |
|                          | Double block & bleed applications             | KVN Shut-off valves AB Cock MABI                              |   |
|                          | On/off applications heating/<br>cooling lines | Butterfly valves  KKD-FW                                      |   |
|                          | Hot tapping and branching                     |   |   |
|                          | Remote-controlled valves                      |   |   |
| Steam applications       |   |   |   |
|                          | Chamber/gallery installation                  |   |   |
|                          | Hard-to-access areas                          | Ball valves  Ballostar KHI/KHSVI/KHSVI-VVS                    | KHSVI-VVS with gear/angle gear top installation, with or without drain or vent valves  KHSVI-VVS with gear & gear extension side installation, with/without drain or vent valves  KHO-U with extended dome  Monoball KHO drain/vent valves hot tapping & branching valve  KHD-FW35, KHD-FW35B |
| Primary network          | Underground pipes                             | Monoball KHO<br>Ballostar KHA<br>Ballostar KHA-DBB            |   |
|                          | Remote-controlled valves                      | Piston valves  KVN  |   |
|                          | Drain/vent applications                       | Butterfly valves<br><b>KKD-FW</b>                             |   |
|                          | Hot tapping and branching                     |   |   |
| Underground installation | Underground pipes                             | Ball valves<br>Ballostar KHSVI-VVS isolated                   | KHSVI-VVS with gear/angle gear top installation, with or without drain or vent valves KHSVI-VVS with gear & gear  |
| installation //          | Drain/vent applications                       | Monoball KHO-U<br>KHD-FW31/FW35B                              | extension side installation,<br>with/without drain or vent valves<br>KHO-U with extended dome<br>KHD-FWU31  |

| ACTUATED SOLUTIONS  | GASKETS   | EXPANSION JOINTS                | INSTRUMENTATION   |
|---|---|---------------------------------|---|
| Ballostar KHI/KHSVI with electric actuators Ballostar KHSVI-VVS with electric actuators Ballostar KHA/KHA-DBB with electric actuators Piston valves KVN with electric actuators | PSM<br>Quantum<br>KLINGERSIL C-4430<br>TopChem 2000 | KB, SF and DF types             | Glass level gauges Magnetic level gauges Bicolor level gauges Strainer Magnetic switch Magnetic transmitter Pressure gauges |
| Ball valves  Ballostar KHI/KHSVI with electric actuators  Ballostar KHSVI-VVS with electric actuators  Ballostar KHA/KHA-DBB with electric actuators                            | Quantum   | KB, SF and DF types             |   |
|   |   | DH types<br>KB, SF and DF types |   |

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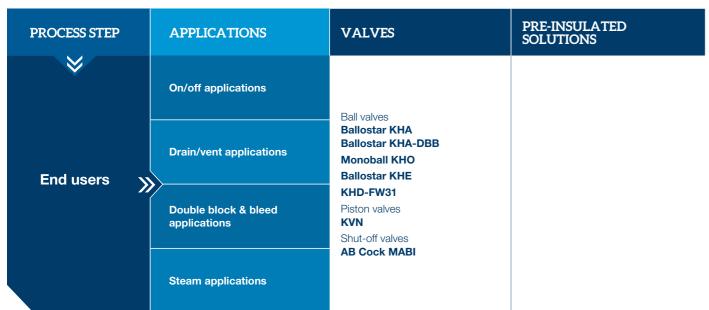


| PROCESS STEP         | APPLICATIONS                                   | VALVES   | PRE-INSULATED SOLUTIONS  |
|----------------------|--|--|--|
| <b>\Rightarrow</b>   | Pumps  |  |  |
|                      | Heat exchangers                                | Ball valves<br>Ballostar KHI/KHSVI   |  |
|                      | On/off applications                            | Ballostar KHA Ballostar KHA-DBB  |  |
| Exchange             | Drain/vent applications                        | Ballostar KHE<br>Monoball KHO  |  |
| Exchange<br>stations | Pressure- and temperature-<br>reducing control | KHD-FW31  Butterfly valves  KKD-FW   |  |
|                      | Double block & bleed applications              | Piston valves KVN  |  |
|                      | Remote-controlled valves                       | Shut-off valves  AB Cock MABI  |  |
|                      | Steam applications                             |  |  |
|                      | Chamber/gallery installation                   | Ball valves Ballostar KHA Ballostar KHA-DBB Monoball KHO Ballostar KHE KHD-FW31 Piston valves KVN Shut-off valves AB Cock MABI Butterfly valves KKD-FW |  |
|                      | Hard-to-access areas                           |  | KHO-U with extended dome Monoball KHO drain/vent valves KHD-FW31/FW35B KHD-FWU31 |
|                      | Underground pipes                              |  |  |
| Secondary<br>network | Remote-controlled valves                       |  |  |
| notwork              | Drain/vent applications                        |  |  |
|                      | Hot tapping and branching                      |  |  |
|                      | Steam applications                             |  |  |
|                      | Double block & bleed applications              |  |  |
|                      | Pumps  | Ball valves  Ballostar KHA   |  |
|                      | Heat exchangers                                | Ballostar KHA-DBB  Monoball KHO  |  |
|                      | On/off applications                            | Ballostar KHE KHD-FW31 KHD   |  |
| Substations          | >>> Drain/vent applications                    | Piston valves KVN  |  |
|                      | Double block & bleed applications              | Shut-off valves  AB Cock MABI  Butterfly valves  |  |
|                      | Steam applications                             | KKD-FW Globe valves  |  |
| No.                  | Remote-controlled valves                       | KAD  |  |

| ACTUATED SOLUTIONS   | GASKETS   | EXPANSION JOINTS                | INSTRUMENTATION   |
|--|---|---------------------------------|---|
| Ball valves Ballostar KHA/KHA-DBB with electric actuators Piston valve KVN with electric actuators | Quantum<br>TopChem 2000<br>PSM<br>KLINGERSIL C-4430 | KB, SF and DF types             | Glass level gauges Magnetic level gauges Bicolor level gauges Strainer Magnetic switch Magnetic transmitter Pressure gauges |
| Ball valves Ballostar KHA/KHA-DBB with electric actuators Piston valve KVN with electric actuators | TopChem 2000<br>PSM<br>KLINGERSIL C-4430            | DH types<br>KB, SF and DF types | Glass level gauges Magnetic level gauges Bicolor level gauges Strainer Magnetic switch Magnetic transmitter Pressure gauges |
| Ball valves Ballostar KHA/KHA-DBB with electric actuators Piston valve KVN with electric actuators | TopChem 2000<br>PSM<br>KLINGERSIL C-4430            | KB, SF and DF types             | Glass level gauges Magnetic level gauges Bicolor level gauges Strainer Magnetic switch Magnetic transmitter Pressure gauges |

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| ACTUATED SOLUTIONS | GASKETS  | EXPANSION JOINTS                        | INSTRUMENTATION  |
|--------------------|--|---|--|
|                    | Quantum<br>KLINGERSIL C-4430<br>PSM<br>KLINGERSIL C-4400 | Smaller DH types<br>KB, SF and DF types | Smart Monitors Glass level gauges Magnetic level gauges Bicolor level gauges Strainer Magnetic switch Magnetic transmitter Pressure gauges |

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